



Welder II - Full Time - Duluth MN

Moline Machinery LLC is a leading manufacturer of industrial food processing equipment in Duluth, MN. Since 1945, our family-owned business has designed and built automated production systems for high-volume industrial bakeries and food processors both domestically and internationally. Our products range from continuous assembly production lines with fully automated electronic touch screen control to individual components for industrial applications. With 120,000 sq. ft. of manufacturing space and a modern technical center, Moline is committed to innovation and excellence in delivering reliable, high-quality solutions to our customers. EOE

Job Description:

A welder II is a worker who has welding training and can assemble, erect, and replace parts of standard and custom machines as manufactured by the Employer.

Key Responsibilities:

- Read and interpret simple to moderately complex technical drawings and specifications.
- Clean and prepare surfaces to be welded as required.
- Prepare materials using manually operated grinding and buffing tools.
- Set up, assemble, and tack weld parts.
- Assist in constructing special fixtures as needed.
- Perform gas and electric welding of any type and size (GTAW (TIG), SMAW (Stick), & GMAW (MIG or wire drive).
- Build up worn or defective surfaces.
- Clean and grind parts and weld joints as required.
- Use burning equipment to dismantle assemblies and to cut material to size and shape.
- Operate hand and machine tools as required for proper fitting and assembly.
- Ensure high-quality and efficient production while thoroughly inspecting work for defects.
- Ability to crate/skid machines.
- Perform other related duties as assigned, based on skills and capabilities.
- Work with Engineering and Production teams to modify parts and drawings as required.
- Maintain a safe and clean work environment.
- Participate in production and team meetings as necessary.

Job Requirements:

- Associates degree or equivalent experience
- 0-3 years of related work experience, preferably in a machine shop environment, with experience in welding, sheet metal work, metal finishing, machine tool operation, and assembly.
- Ability to read and interpret technical drawings and specifications.
- Strong communication and problem-solving skills with the ability to collaborate across departments.
- Ability to provide guidance or training to coworkers, contractors, customers, or vendors when requested by management.
- Strong interpersonal and organizational skills.
- Effective written and verbal communication skills.
- Self-motivated, detail-oriented, and able to prioritize and manage multiple tasks efficiently.
- Team player with the ability to work independently when required.



- Basic computer skills with the ability to learn new software
- Knowledge of precision measurement tools and instruments.

Benefits:

- Incentive plan and available overtime
- 401(k) plan and matching
- Health and dental plans
- Health Savings Account
- Company paid life and short-term disability
- Voluntary Accident and Life/AD&D insurance
- Paid time off and holidays
- Safety clothing allowance

Wage Range:

- **\$21.67-\$28.89**

Physical Demands/Working Conditions:

- Work is performed on the shop floor.
- Must be able to lift up to 50 pounds.
- Frequent use of the phone and computer.
- High attention to detail is required.
- Occasional travel may be necessary.