



Baking and Food Processing

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December 2022

******Important Safety Update******
Moline Donut Cutter/Picker

Safety Update Notice: 221201-21

This update applies to the following equipment:
Moline Donut Cutter/Pickers: Model Numbers DCP-XX

This notice is pertinent to some Moline Machinery Cutter/Picker units manufactured between 1998 and 2011. Moline Machinery has decided to update the guarding on these machines to prevent personnel from accidentally contacting the donut cutter during production.

What is the issue? *On these particular machines, it may be possible for bakery personnel to contact the rotating donut cutter during production. This contact could result in accessing a nip point without activating the originally installed safety bar interlock switch.*

What will Moline do? *Moline Machinery has redesigned the top guard of the cutter/picker to cover the entire top of the cutter/picker. Moline will provide and ship a replacement top guard and mounting hardware to be installed by you, free of charge. See attached drawing showing the replacement parts being offered.*

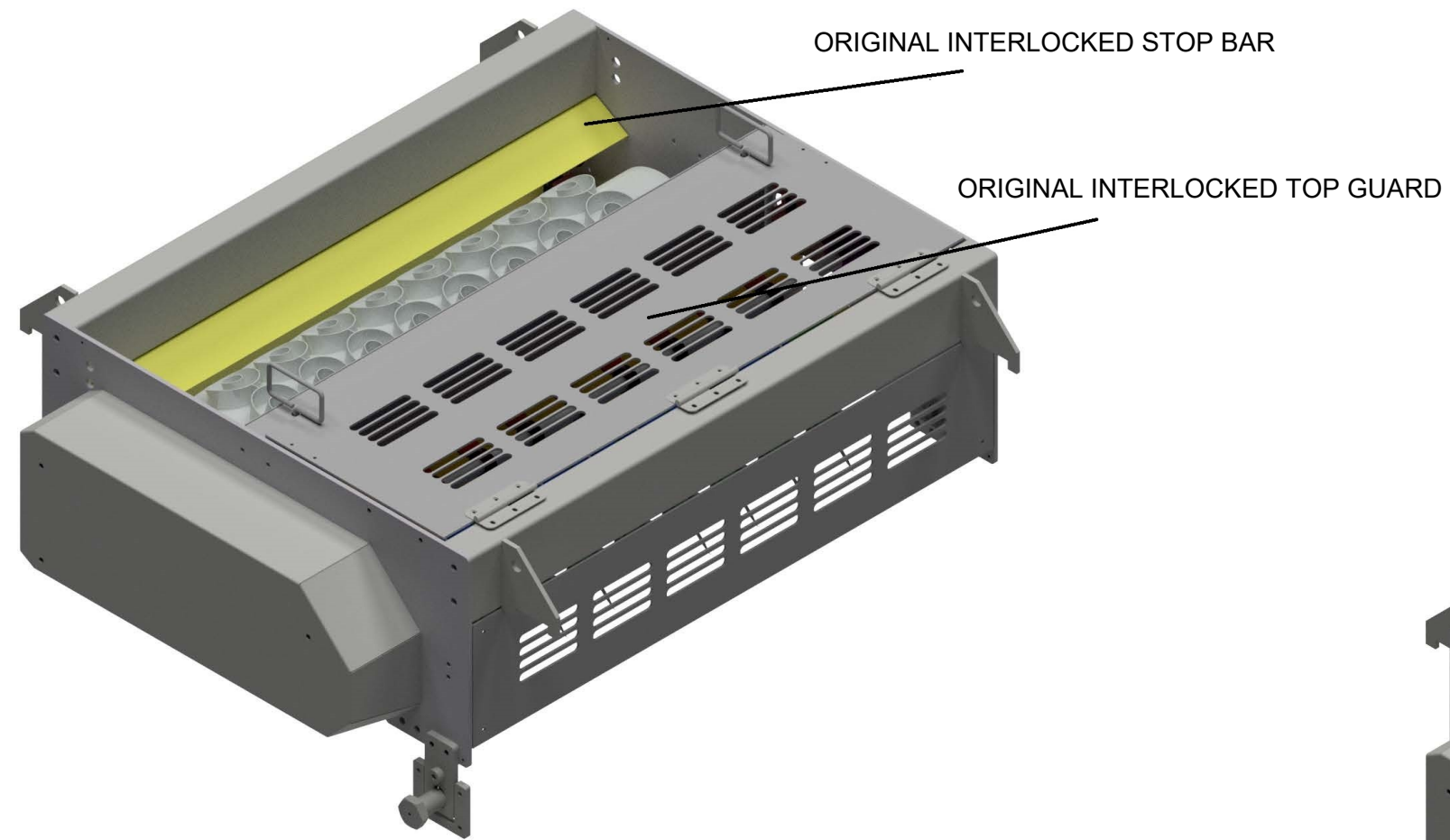
What should you do? *Please send an email to safety@moline.com to determine if your machine is covered by this update. When contacting Moline Machinery, please reference Safety Update Notice 221201-21 and include a picture of your cutter/picker machine along with a picture of the embossed plate that has the serial number of the machine. The plate can be found typically on the side plate of the cutter/picker. You can continue to operate the Cutter/Picker until the updated top guard has been installed.*

What if you no longer have this machine? *Please notify Moline Machinery through the contact methods mentioned above.*

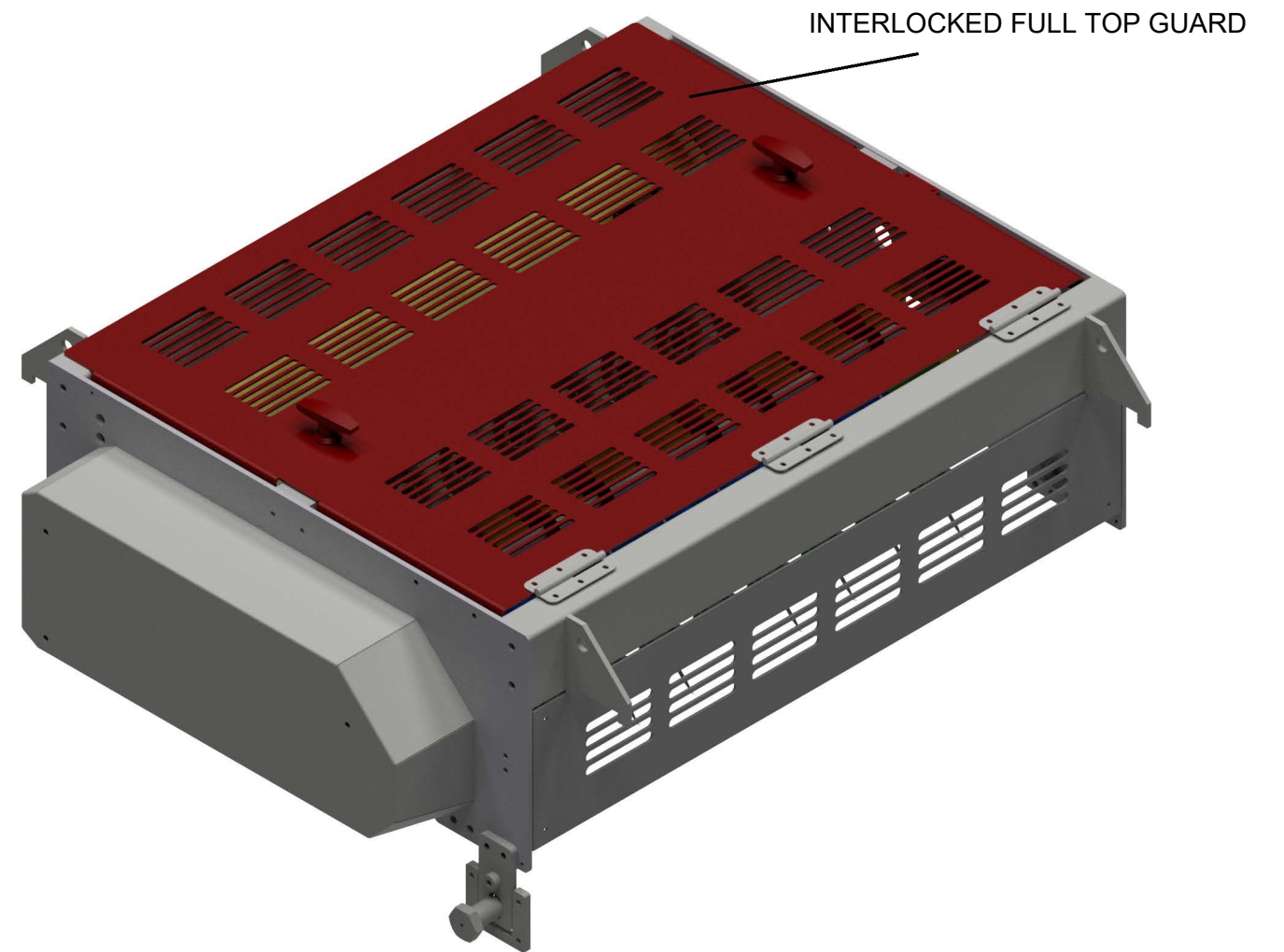
Can we assist you further? *If you require further information about this notice, please contact Moline at safety@moline.com.*

Thank you for being a Moline Machinery customer.



Moline Systems Engineering Group



MOLINE CUTTER/PICKER UNIT WITH ORIGINAL INTERLOCKED TOP GUARD AND STOP BAR



MOLINE CUTTER/PICKER UNIT WITH REDESIGNED INTERLOCKED FULL TOP GUARD

 MOLINE MACHINERY LLC DULUTH, MN USA THIS PRINT AND RELATED DESIGN, THE EXCLUSIVE PROPERTY OF MOLINE MACHINERY LLC, IS CONFIDENTIAL, TO BE USED ONLY FOR THE PURPOSE FOR WHICH LOANED AND RETURNED ON REQUEST, AND IS NOT TO BE COPIED OR REPRODUCED.	ALL DIMENSIONS ARE IN INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- .005 ANGLES +/- 0° 30' SURFACE FINISH $\sqrt{125}$ FABRICATION TOLERANCE +/- .030	THIRD ANGLE PROJECTION  REMOVE ALL BURRS AND SHARP EDGES DESCRIPTION: CONVERSION, CUTTER PICKER TOP GUARD	QA STAMPS				CERT	SFN
	ENG: BJS DR: BJS SIM. TO:	DATE: 12/1/2022 SCALE: NONE	DRAWING NUMBER: B61664	REV: 0				