

Moline Panners



Providing continuous, accurate and efficient placement of cut product into pans.



- **Electronically synchronized for consistent product panning.**
- **Perfectly suited for high-volume production.**
- **Easily activated and adjusted.**
- **Reduces manual labor and improves efficiency.**

Cutting and Panning System
(shown with two guillotines, one for curled product, one for flat)

Moline panning equipment is available in several styles to provide automatic and continuous product pan placement at high speeds. Activation and adjustments are easily controlled through the operator interface or control panel. Safety interlocked guards prevent access during operation.

Standard Panning Equipment

The standard panner (shown next page) consists of a pan feed conveyor and a panning conveyor. The pan feed conveyor positions the pans for accurate product placement. The panning conveyor extends and retracts to discharge product onto pans. Synchronization between product placement and pan position is provided by electronic sensors.

Cutting and Panning Equipment

The cutting and panning system (shown below) cuts the product to size and pans it for automatic and continuous high volume production. The unit contains an upper frame, infeed conveyors, the pan feed conveyor, a portable panning module (for 22", 24" or 26.5" pans), and the pan discharge conveyor. Either curled or flat product can be run. The product is conveyed down the infeed conveyor to the guillotine blade. After the product is cut, the pan feed conveyor delivers a pan to the portable panning module to catch the cut product as it is discharged from the infeed conveyor. The pans are then discharged via conveyor.



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Features

Construction:

Heavy-gauge stainless steel with precision-machined components.

Guards and Doors:

Safety interlocked guards to help prevent access to hazardous areas during operation. Optional wire mesh windows provide maximum visibility while product is being run.

Control Functions:

Controls are easily accessed through the operator interface or through a control panel mounted to the panner.

Drive System:

Drive motors and gear reducers (both direct and chain driven).

Electrical System:

Standard Electrical Requirements: 480 Volt / 60 Hertz / 3 Phase (other options are available).

Pneumatic System (if applicable):

10 cfm @ 80 psi (5 liters/second @ 5 bar).

Optional Equipment:

- Optional guillotine blade coating for optimum cutting and release.
- Size and configuration variations for different product and pan sizes.
- Paper handling systems for cutting product on paper and transferring to pans.



Cut and Panned Product

